



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3272-1

Job Sheet 180442



Part No: D3272-1

Job Qty: 4 ea

Part Name: Step



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 7/6/18

Job Tracking No:

Due Date: 7/13/18

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG REV B IPP Rev:A New Issue 07-06-09 JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea	7/13/18	7/13/18	0.00	0.00	Start Up Large Fab-4		SLY
100	Large Fab	4 pcs	7/13/18	7/13/18	0.00	1.86	Large Fab 8		SLY
110	QC	4 pcs	7/13/18	7/13/18	0.00	0.00	QC5		SLY
120	Packaging	4 pcs	7/13/18	7/13/18	0.00	0.00	Packaging3 Large Fab	DAS 53	SLY
130	QC21-SA	4 Ea	7/13/18	7/13/18	0.00	0.00	QC21	53	SLY

Part Op 100 - ***SQUARE ONE END BEFORE CUTTING OTHER END*** 1-Cut D2622-120 extrusion to 116.25" long as per Dwg
Descriptions: D3272 using cutting table setup DT 8185-2A 2-Drill extrusion as per Dwg D3272 using Jig DT8680 for rivets. 3-Debur
120 - LOCATION: WA003

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D2622-120C	Step Extrusion	4 Ea (1 ea)	90-Start up Operation	SO46116

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D2622-120C	4	24	0

Part Specifications

Specifications could not be found.



Container No: S091615



Part: D3272-1

Job No: 180442

Serial No/Batch: S091615

Revision:

Inspector:

Exp Date:

Instructions:

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Plex 7/6/18 8:49 AM dart.lacelle.linda

Date: 07/13/18

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION		AGAINST DEPARTMENT/PROCESS							
	Rework	☐	Skid-tube	☐	Cross tube	☐	Water Jet	☐	Engineering	☐
	Scrap	☐	Machining	☐	Small Fab	☐	Prod. Eng. Coord.	☐	Quality	☐
	Use-as-is	☐	Thermoforming	☐	Finishing	☐	Rec/Store/Packaging	☐	Other	☐
	Suspected Unapproved	☐	Large Fab	☐	Composite	☐	Supplier	☐		

Date :	Step #:	QTY Effective :	MRB (QSI042) Approval
Description Work Order Deviation		Disposition	Completed By
			Lead hand / Supervisor Approval Verification
			QC / QA Coordinator Approval

FAULT CATEGORY			
☐ Pressure/Forced	☐ Temperature/Cure	☐ Power Loss/Surge	☐ Positioned Wrong
☐ Bending	☐ Set-up	☐ Folio/Program	☐ Outside Dimensions
☐ Centre Not Concentric	☐ BOM/Route	☐ Grain	☐ Over/Under tolerance
☐ Jicks	☐ Broken/Damage/Defect	☐ Weld	☐ Part Incorrect
☐ Imp/Kink/Ripple/Wave	☐ Inspection Incomplete/Unqualified	☐ Wrong Stock Pulled	☐ Part Lost/Missing
☐ rfs	☐ Contamination	☐ Out of Sequence	☐ Part Moved
☐ Shing	☐ Countersink	☐ Off-set	☐ Drawing
☐ at Treat	☐ Cut Too Short	☐ Misabeled	☐ Finish
☐ ve/Twist in Tube	☐ Instructions Incomplete/Unclear	☐ Fit/Function	☐ Misread
☐ rks/Chatter	☐ Drill Holes	☐ Misaligned/off center	☐ Turning Sequence

☐ Inspected
☐ Past Due
☐ OTHER : _____